

## SOLIDIFICATION & DISPERSION STRENGTHENING

When solubility of a material is exceeded by adding too much of an alloying element, a second phase forms and a two phase alloy is produced. The boundary between the two phases is a surface at which atomic arrangement is not perfect. The boundary interferes with slip of dislocations and strengthens the material. This is called dispersion strengthening.

### Phase Diagrams ~~Containing Three Phase~~

### ~~Reactions~~ of Pure Substances

A phase in a material is a region that differs in its microstructure and/or composition from another region. Phase diagrams are graphical representations of what phases are present in a material system at various temperatures, pressures, and compositions. Most phase diagrams are constructed by using equilibrium conditions.

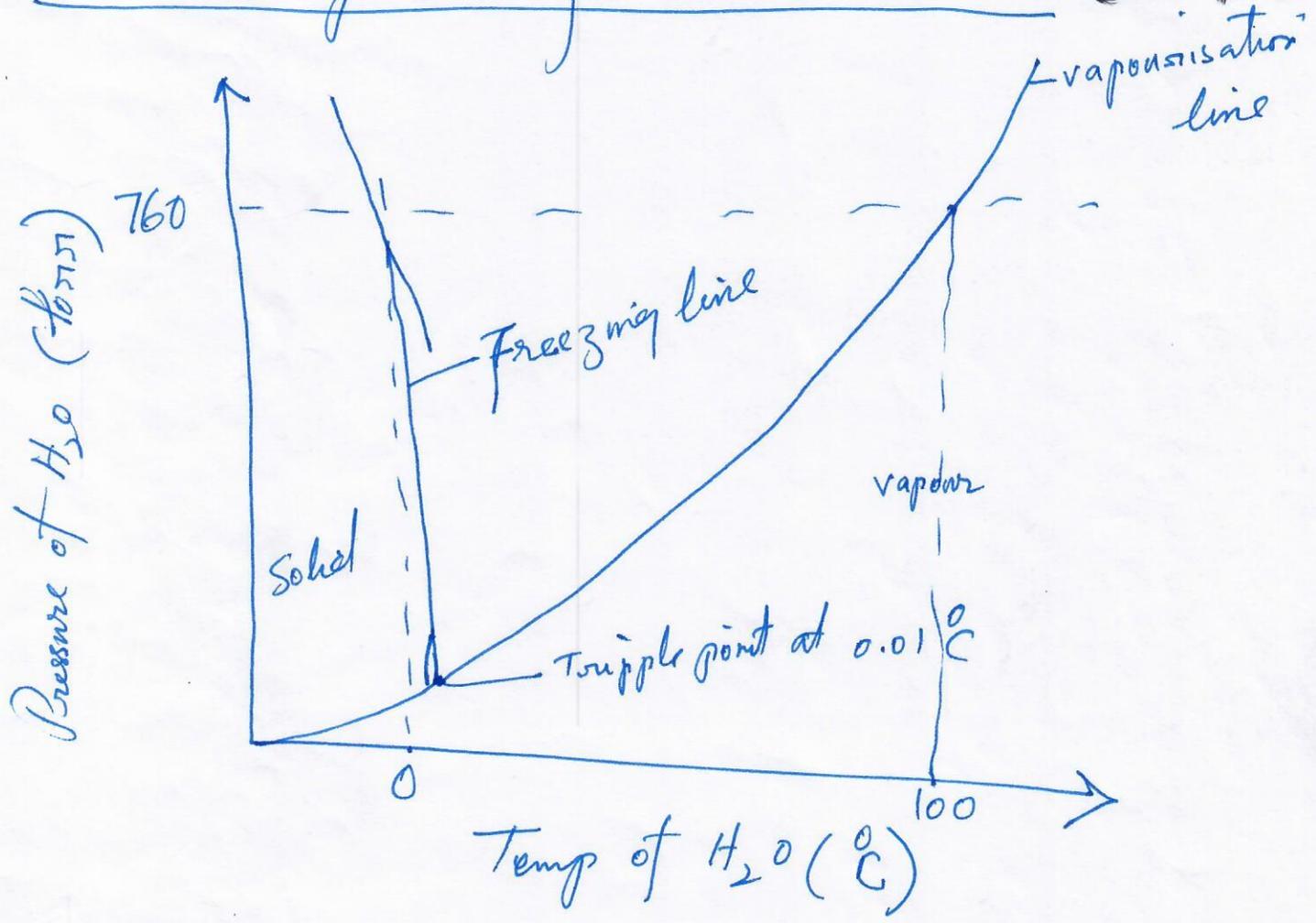
Equilibrium phase diagrams are determined

Thermodynamics

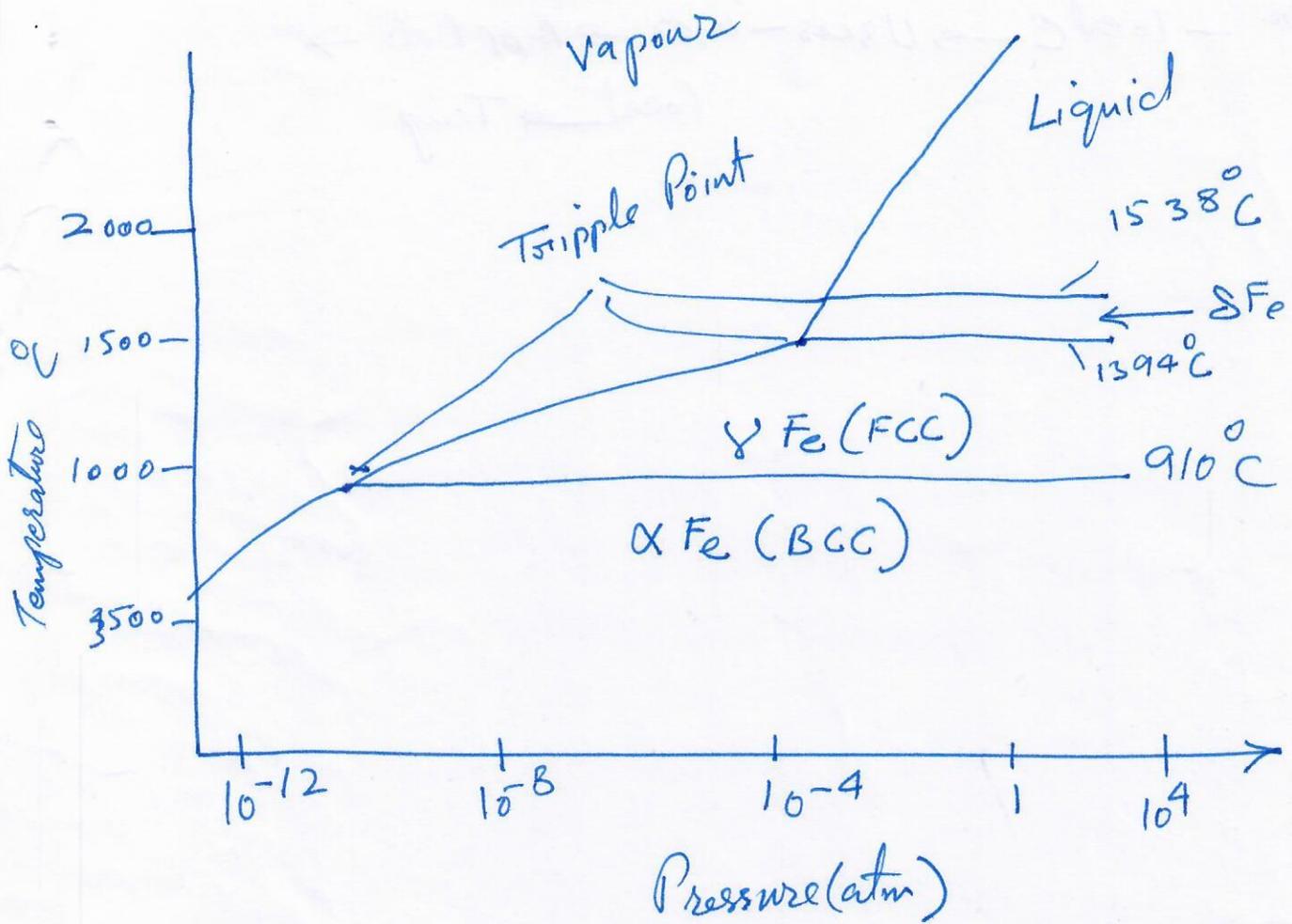
# Equilibrium

what water and ice exist in a glass, the two phases are separated by a phase boundary and are in equilibrium with each other.

## Phase Diagrams of Pure Substances **definite chemical composition**



Approximate PT diagram equilibrium phase diagram of pure water.

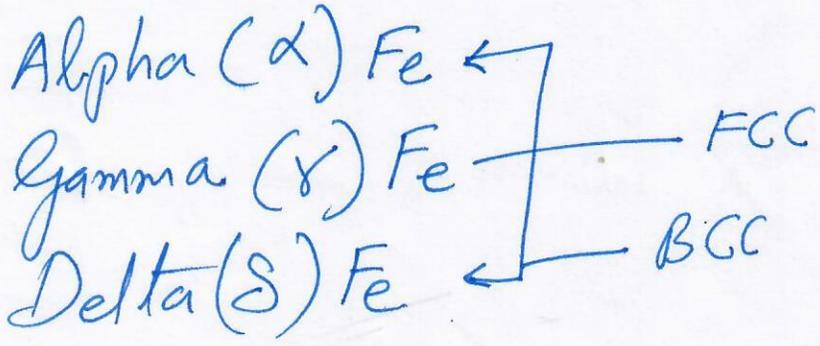


Approximate PT equilibrium phase diagrams for pure iron.

In the pressure-temperature (PT) phase diagram of water there exists a triple point at low pressure (4.579 torr) and low temperature ( $0.0098^\circ\text{C}$ ) where solid, liquid and vapor phases of water coexist. Liquid and vapor phases exist along the vapourisation line and liquid-solid phases

Pressure-temperature equilibrium phase diagrams also can be constructed for other pure substances. The equilibrium P-T phase diagram for pure iron is given.

One major difference with this phase diagram is that there are three separate and distinct solid phases:



Alpha(α) and Delta(δ) iron have BCC crystal structures

Gamma(γ) has FCC structure

The phase boundaries in the solid state have the same properties as the liquid and solid phase boundaries. For example

Under equilibrium conditions, alpha and

and 1 atm pressure.

P-5

Above  $910^{\circ}\text{C}$  only single phase gamma ( $\gamma$ ) exists. and below  $910^{\circ}\text{C}$  only single phase alpha exists.

There are also three triple points in the iron PT diagram where three different phases coexist:

(1) liquid, vapor and  $\delta\text{Fe}$  <sub>solid</sub>

(2)  ~~$\delta\text{Fe}$~~  vapor,  $\delta\text{Fe}$  <sub>solid</sub> and  $\gamma\text{Fe}$

(3) vapor,  $\gamma\text{Fe}$  <sub>L solid</sub> and  $\alpha\text{Fe}$  <sub>L solid</sub>

## GIBBS PHASE RULE

$$P + F = C + 2$$

$P \rightarrow$  Number of phases that coexist in a chosen system

$C \rightarrow$  Number of components in the system

$F \rightarrow$  Degrees of freedom

$C \rightarrow$  <sup>no. of elements</sup> It is an element, compound or solution in a system P-6

$F \rightarrow$  degrees of freedom  
in the number of variables (pressure, temperature and composition) that change independently without changing phases in equilibrium in chosen system.

---